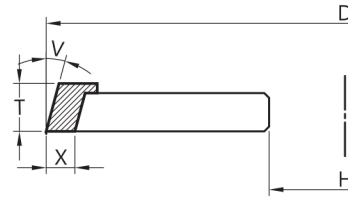


1Y1



Metric

Shape	D	T	U	X	V	H	Carbide		HSS		Body	Machine Type		Stock Program
							Grit Size	Bond	Grit Size	Bond		A	B	
1Y1	125	10	-	6	15	Per request	D64	MB-P100	B91	MB-P103	A	A	B	
1Y1	125	10	-	6	20	Per request	D64	MB-P100	B91	MB-P103	A	A	B	
1Y1	125	12	-	6	15	Per request	D64	MB-P100	B91	MB-P103	A	A	B	
1Y1	125	12	-	6	20	Per request	D64	MB-P100	B91	MB-P103	A	A	B	

A H(Bore) = $\text{Ø}20 / W$

B H(Bore) = $\text{Ø}31.75 / A, H, M, \text{etc.}$

Body material

A : Aluminum