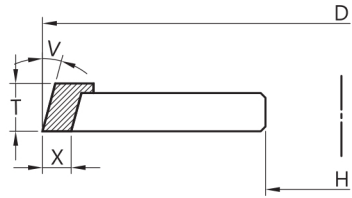




1Y1



Metric

Shape	D	T	U	X	V	H	Carbide		HSS		Body	Machine Type		Stock Program
							Grit Size	Bond	Grit Size	Bond		A	B	
1Y1	125	10	-	6	15	Per request	D54	MB-H001	B91	MB-H001	CS	A	B	
1Y1	125	10	-	6	20	Per request	D54	MB-H001	B91	MB-H001	CS	A	B	
1Y1	125	12	-	6	15	Per request	D54	MB-H001	B91	MB-H001	CS	A	B	
1Y1	125	12	-	6	20	Per request	D54	MB-H001	B91	MB-H001	CS	A	B	

A H(Bore) = $\varnothing 20$ / W

B H(Bore) = $\varnothing 31.75$ / A, H, M, etc.

Body material

CS : Carbon Steel

SC : Sintered Copper