



Metric

Shape	D	T	U	X	V	H	Carbide		HSS		Body	Machine Type	Stock Program	
							Grit Size	Bond	Grit Size	Bond				
3V1	100	8	6	6	20	Per request	D54	MB-H003	B76	MB-H003	SC		C	
3V1	100	8	6	6	30	Per request	D54	MB-H003	B76	MB-H003	SC		C	
3V1	100	8	6	6	50	Per request	D54	MB-H003	B76	MB-H003	SC		C	

**C** H(Bore) = Ø50 / R

**Body material**

CS : Carbon Steel

SC : Sintered Copper